



TATA PAINTS

Head Office: Bharatpur, Chitwan
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Sl no	Description	Tata Metal Primer for Interior & Exterior is formulated from Alkyd Resin. That is a choice for Primer. It provides smooth and beautiful finish. Good protection against corrosion, chemical resistance and also some amount of UV resistance
Application	It is an ideal for interior & Exterior walls decoration, e.g concrete, masonry, brick, etc also used in wooden surface, steel or Metal structure	
Technical Data	<p>Product Type : Tata Metal Primer</p> <p>Appearance : Modified alkyd medium suitably pigmented liquid</p> <p>Film Type : Quick drying, matt finish with flexibility, adhesion and hardness</p> <p>Drying Time ; Surface Dry : Within 1 Hour</p> <p>Hard Dry : Overnight</p> <p>Tack Free : 2 Hour</p> <p>Flash Point : Above 30 °C</p> <p>Colour : As per shade card</p> <p>Finish : Smooth, matt and thinable liquid</p> <p>Viscosity : More than 7 Min in Ford Cup 4</p> <p>Specific Gravity : 1.40 ± 0.02</p> <p>Adhesion : Moderate</p> <p>Hardness : Pass 1 kg in Scratch Hardness</p> <p>Flexibility : $\frac{1}{4}$ Mandrel</p> <p>Solid Content : Not Applicable</p> <p>Recommended DFT : 22 – 26 Microns per coat</p> <p>Corrosponding DFT 85 - 125 MICRONS PER COAT</p> <p>Application : By Brush, Roller or Spray</p> <p>Dilution : 2 : 1 by Vol/Vol</p> <p>Abrasion Resistance : Moderate</p> <p>Weatherability : Mild industrial & chemical exposure</p> <p>Temperature Resistance ; Continuous 80° C Intermittent 100° C</p>	
Application Instruction	<p>Surface Preparation : New Surface : Leave the surface at least 1 month to completely cured and dried Substance must be free from dust, dirt, grease or loose particles</p> <p>Steel Surface : Remove grease, oil and other by degreasing and blast cleaning. Also remove rusting and where anysuch duct there then fill it properly</p> <p>Primer : New Surface : priming by alkali resistance Tata Metal primer</p> <p>Wood Surface : Used Tata wood primer white or pink</p> <p>Cement Surface : Use Tata Wood Primer Pink / White</p> <p>Coating System : Apply Tata Metal Primer paint for interior to top -coat 2-3 coats. Drying time to recoat 2 -3 hours by approximately</p>	
Coverage	12– 15 sq mt / Ltr /coat	
Storage and Shelf Life	Maximum 1 years in sealed container. Protect from sunlight. Keep container tightly closed when not in use and again after correct storage. Keep it in well - ventilated place.	
Safety, Health and Environment information	<ul style="list-style-type: none"> ● Keep out of reach of children ● Use in a well ventilated area ● Avoid contact with skin or eyes ● If on skin, wash with plenty of soap and rinse skin with clean water ● Do not use empty container for food stuff ● Avoid release to the environment 	



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	Packing	20 Ltr , 10 Ltr , 4 Ltr& 1 Ltr , 500 ml
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